

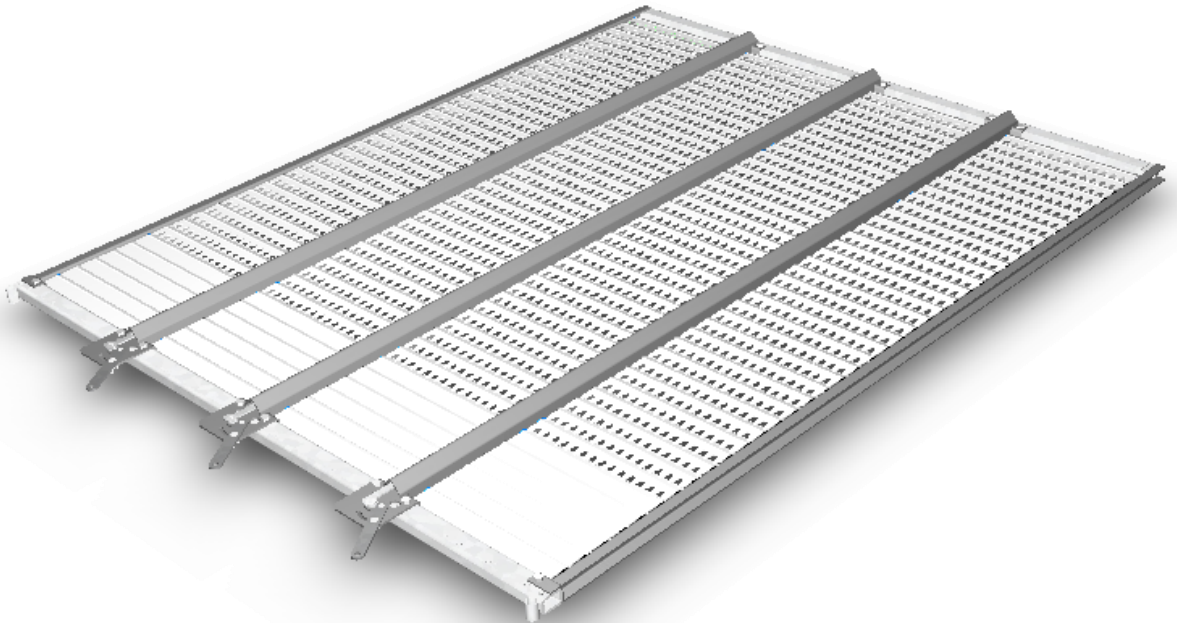


Gateway

SIEVE & CHAFFER SYSTEM

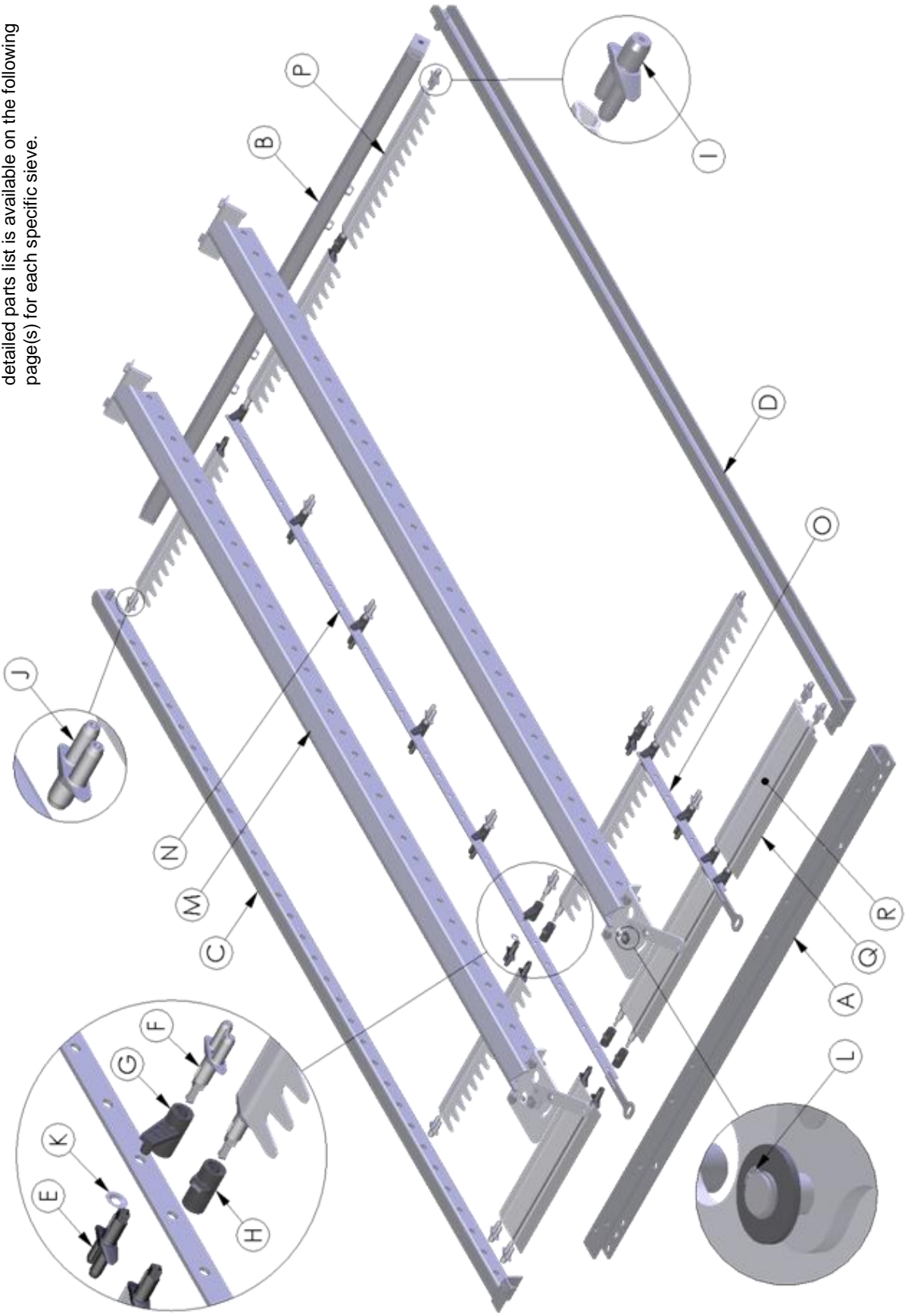
Parts Book

Three Panel, Double Adjustment Frames



GATEWAY DIAGRAM

The Gateway diagram on this page is generic, covering a wide variety of OEM equipment. A detailed parts list is available on the following page(s) for each specific sieve.





SERVICE PART LIST

PART NUMBER: 002665

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6600, 6601, 6602, 6620, 6621,
6622 CHAFFER, PRIOR TO S/N 610700

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	409678	REAR CHANNEL
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709508	SIDE CHANNEL ASSY. - LH
D	1	709509	SIDE CHANNEL ASSY. - RH
E	86	409000	AXLE CONNECTOR - FEMALE
F	86	409001	AXLE CONNECTOR- MALE
G	43	409002	CRANK ARM - LONG
H	43	409003	CRANK ARM - SHORT
I	43	409004	END CRANK - R.H.
J	43	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709355	DIVIDER ASSEMBLY
N	1	709357	ADJUST. BAR ASSY - MIDDLE
O	1	709358	ADJUST. BAR ASSY - REAR
P	126	409682	CHAFFER SLAT
Q	3	409209	FLAT SLAT ST
R	-	-	-
-	6	202130	BOLT - MACHINE HEX. HD.
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT

PART NUMBER: 002668

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6600, 6601, 6602, 6620, 6621,
6622 CHAFFER, PRIOR TO S/N 610700

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	409678	REAR CHANNEL
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709508	SIDE CHANNEL ASSY. - LH
D	1	709509	SIDE CHANNEL ASSY. - RH
E	86	409000	AXLE CONNECTOR - FEMALE
F	86	409001	AXLE CONNECTOR- MALE
G	43	409002	CRANK ARM - LONG
H	43	409003	CRANK ARM - SHORT
I	43	409004	END CRANK - R.H.
J	43	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709355	DIVIDER ASSEMBLY
N	1	709357	ADJUST. BAR ASSY - MIDDLE
O	1	709358	ADJUST. BAR ASSY - REAR
P	126	409731	SLAT - GATEWAY LT
Q	3	409209	FLAT SLAT ST
R	-	-	-
-	6	202130	BOLT - MACHINE HEX. HD.
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT

PART NUMBER: 002667

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6600, 6601, 6602, 6620, 6621,
6622 CHAFFER, PRIOR TO S/N 610700

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	409678	REAR CHANNEL
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709554	SIDE CHANNEL ASSY. - LH
D	1	709555	SIDE CHANNEL ASSY. - RH
E	64	409000	AXLE CONNECTOR - FEMALE
F	64	409001	AXLE CONNECTOR- MALE
G	32	409002	CRANK ARM - LONG
H	32	409003	CRANK ARM - SHORT
I	32	409004	END CRANK - R.H.
J	32	409005	END CRANK - L.H.
K	10	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709401	DIVIDER ASSEMBLY
N	1	709405	ADJUST. BAR ASSY - MIDDLE
O	1	709406	ADJUST. BAR ASSY - REAR
P	90	409731	SLAT - GATEWAY LT
Q	3	409209	FLAT SLAT ST
R	3	409210	FLAT SLAT LT
-	6	202130	BOLT - MACHINE HEX. HD.
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT

PART NUMBER: 002680

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6620 TITAN II CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709510	REAR TUBE ASSEMBLY
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709361	SIDE CHANNEL ASSY. - LH
D	1	709362	SIDE CHANNEL ASSY. - RH
E	94	409000	AXLE CONNECTOR - FEMALE
F	94	409001	AXLE CONNECTOR- MALE
G	47	409002	CRANK ARM - LONG
H	47	409003	CRANK ARM - SHORT
I	47	409004	END CRANK - R.H.
J	47	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709363	DIVIDER ASSEMBLY
N	1	709365	ADJUST. BAR ASSY - MIDDLE
O	1	709358	ADJUST. BAR ASSY - REAR
P	138	409682	CHAFFER SLAT
Q	3	409209	FLAT SLAT ST
R	-	-	-
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	8	202510	BOLT - MACHINE HEX HD.
-	12	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT
-	3	409251	FILLER PIECE



SERVICE PART LIST

PART NUMBER: 002682

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6620 TITAN II CHAFFER

<u>ITEM</u>	<u>QTY.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
A	1	709510	REAR TUBE ASSEMBLY
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709411	SIDE CHANNEL ASSY. - LH
D	1	709412	SIDE CHANNEL ASSY. - RH
E	70	409000	AXLE CONNECTOR - FEMALE
F	70	409001	AXLE CONNECTOR- MALE
G	35	409002	CRANK ARM - LONG
H	35	409003	CRANK ARM - SHORT
I	35	409004	END CRANK - R.H.
J	35	409005	END CRANK - L.H.
K	11	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709413	DIVIDER ASSEMBLY
N	1	709415	ADJUST. BAR ASSY - MIDDLE
O	1	709416	ADJUST. BAR ASSY - REAR
P	99	409731	SLAT - GATEWAY LT
Q	6	409210	FLAT SLAT LT
R	-	-	-
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	8	202510	BOLT - MACHINE HEX HD.
-	12	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT

PART NUMBER: 002683

REVISION I.D. :-

DESCRIPTION: JOHN DEERE 6620 TITAN II CHAFFER

<u>ITEM</u>	<u>QTY.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
A	1	709510	REAR TUBE ASSEMBLY
B	1	709507	FRONT TUBE ASSEMBLY
C	1	709361	SIDE CHANNEL ASSY. - LH
D	1	709362	SIDE CHANNEL ASSY. - RH
E	94	409000	AXLE CONNECTOR - FEMALE
F	94	409001	AXLE CONNECTOR- MALE
G	47	409002	CRANK ARM - LONG
H	47	409003	CRANK ARM - SHORT
I	47	409004	END CRANK - R.H.
J	47	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	2	222040	SNAP RING
M	2	709363	DIVIDER ASSEMBLY
N	1	709365	ADJUST. BAR ASSY - MIDDLE
O	1	709358	ADJUST. BAR ASSY - REAR
P	138	409731	SLAT - GATEWAY LT
Q	3	409209	FLAT SLAT ST
R	-	-	-
-	2	202191	BOLT - HEX
-	4	202200	BOLT - MACHINE HEX HD.
-	8	202510	BOLT - MACHINE HEX HD.
-	12	212189	NUT - HEX. LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	214280	WASHER - ST'D. FLAT
-	3	409251	FILLER PIECE

HCC, inc.
1501 1ST Avenue – Mendota, Illinois 61342
(815) 539-9371 Fax (815) 539-3135
WARRANTY REGISTRATION

Delivery Date _____ Ultimate User _____

Address _____

City, State (Province) _____ Zip/Postal Code _____

Country _____ Telephone (____) _____

Dealer/Distributor Name _____

Dealer/Distributor Customer Number _____ Telephone (____) _____

Address _____

City, State (Province) _____ Zip/Postal Code _____

Country _____

To be completed by DEALER / DISTRIBUTOR or ULTIMATE USER:

Please place an (X) in front of the product or products you are submitting this Warranty Registration form for.

- _____ Orbit Reel _____ Product kit number
- _____ Gateway Sieve or chaffer _____ Product frame number
- _____ Reel
- _____ Other / List _____

Please make a copy of this WARRANTY REGISTRATION form for your records and return the original to:

**Marketing & Sales Manager
HCC, Inc.
1501 1ST Avenue
Mendota, Illinois 61342 USA**

Form must be completed and returned to HCC, Inc. within 30 days from receipt of delivery or warranty may become void.

HCC, inc.
1501 1st Avenue – Mendota, Illinois 61342
(815) 539-9371 Fax (815) 539-3135
LIMITED WARRANTY

HCC, inc. warrants each new HCC, inc. product to be free from defects in material and workmanship. This warranty is applicable only for the normal service life expectancy of the product or components, not to exceed 12 consecutive months from the date of delivery of the new HCC, inc. product to the original purchaser.

Genuine HCC, inc. replacement parts and components will be warranted for 90 days from date of purchase, or the remainder of the original equipment warranty period, whichever is longer. There is no warranty for tines.

Under no circumstances will it cover any merchandise or components thereof, which, in the opinion of the company, has been subjected to misuse, unauthorized modifications, alteration, an accident, or if repairs have been made with parts other than those obtainable through HCC, inc.

Our obligation under this warranty shall be limited to repairing or replacing, free of charge to the original purchaser, any part that, in our judgment, shall show evidence of such defect, provided further that such part shall be returned within thirty (30) days from date of failure to HCC, inc., routed through the dealer and distributor from whom the purchase was made, transportation charges prepaid.

This warranty shall not be interpreted to render HCC, inc. liable for injury or damages of any kind or nature to person or property. This warranty does not extend to the loss of crops, loss because of delay in harvesting, or any expense or loss incurred for labor, substitute machinery, rental, or for any other reason.

Except as set forth above, **HCC, inc. shall have no obligation or liability of any kind on account of any of its equipment and shall not be liable for special or consequential damages. HCC, inc. makes no other warranty, expressed or implied, and specifically, HCC, inc. disclaims any implied warranty of merchantability or fitness for a particular purpose. Some states or provinces do not permit limitations or exclusions of implied warranties or incidental or consequential damages, so the limitations or exclusion in this warranty may not apply.**

This warranty is subject to any existing conditions of supply which may directly affect our ability to obtain materials or manufacture replacement parts.

HCC, inc. reserves the right to make improvements in design or changes in specifications at any time, without incurring any obligation to owners of units previously sold.

No one is authorized to alter, modify, or enlarge this warranty nor the exclusion, limitations, and reservations.

Effective with products delivered to original user on or after January 1, 2006