

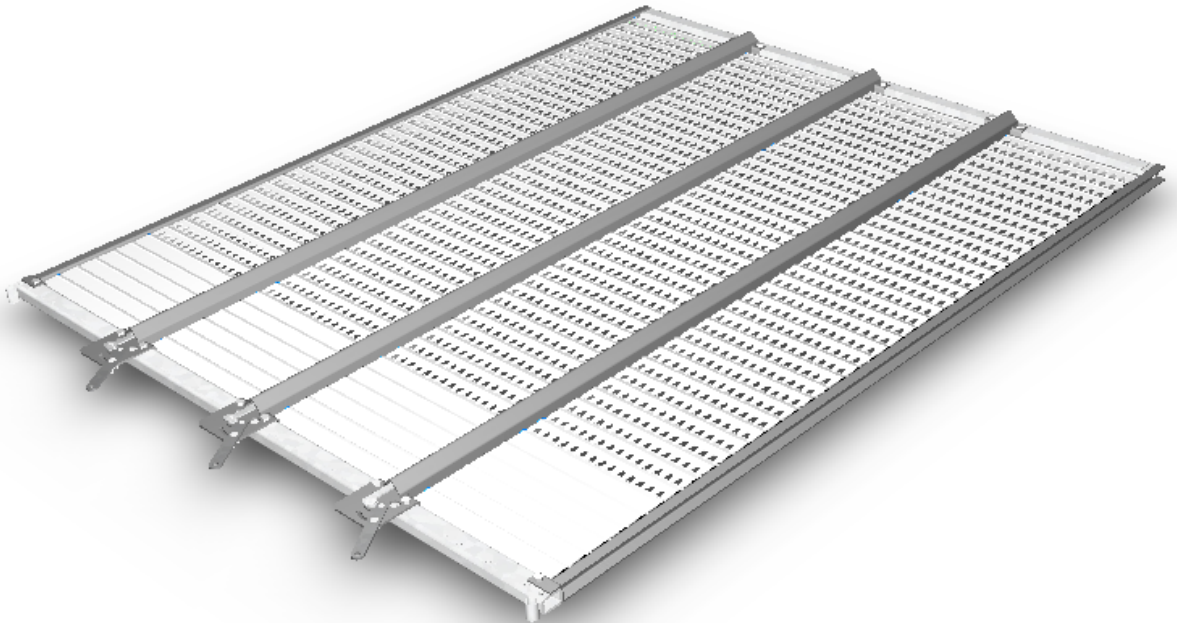


Gateway

SIEVE & CHAFFER SYSTEM

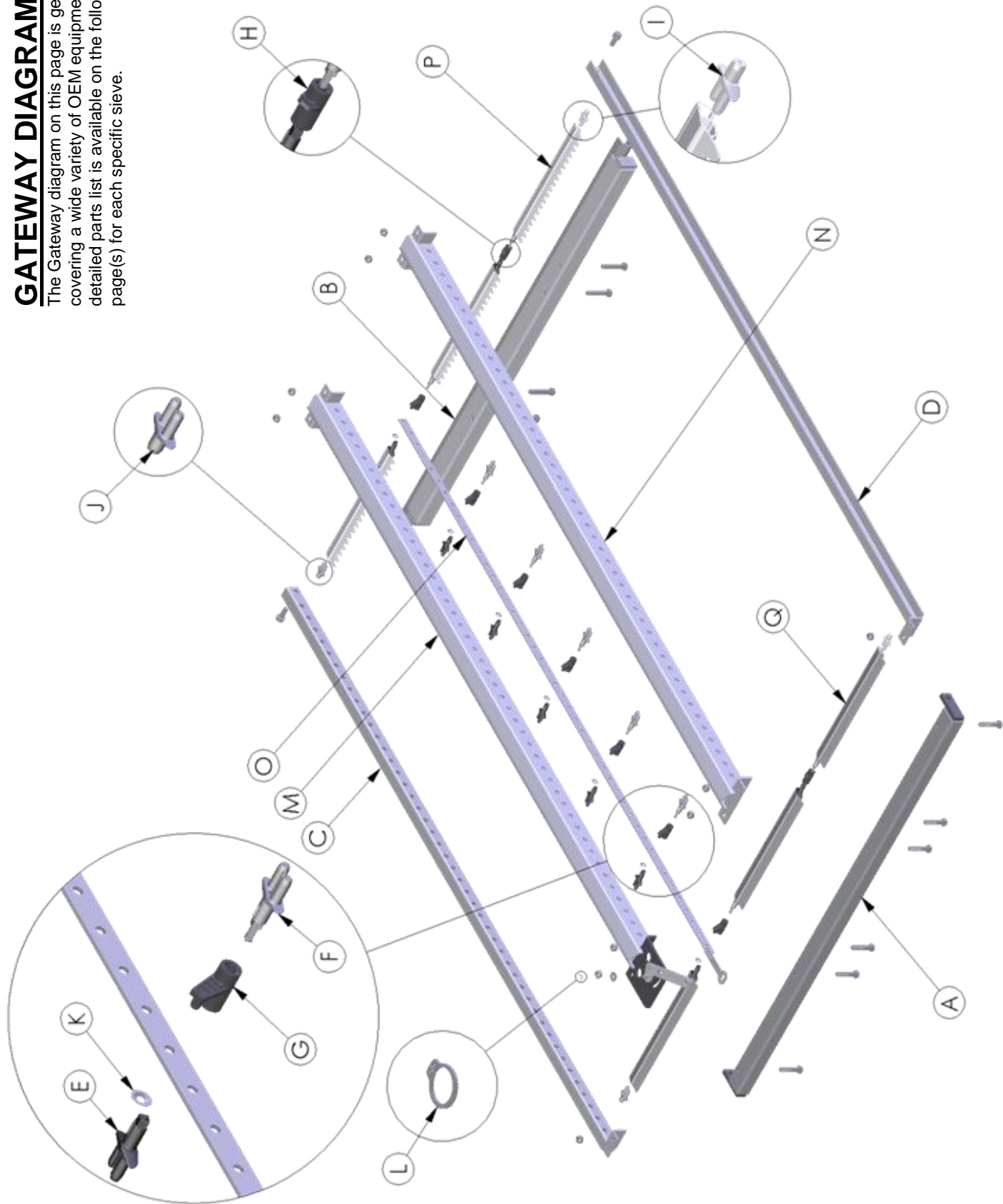
Parts Book

Three Panel, Single Adjustment Frames



GATEWAY DIAGRAM

The Gateway diagram on this page is generic, covering a wide variety of OEM equipment. A detailed parts list is available on the following page(s) for each specific sieve.





SERVICE PART LIST

PART NUMBER: 002565

REVISION I.D. :-

DESCRIPTION: GLEANER R55 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709163	REAR TUBE ASSY
B	1	709160	FRONT CHANNEL ASSY
C	1	709161	SIDE CHANNEL ASSY. - LH
D	1	709162	SIDE CHANNEL ASSY. - RH
E	90	409000	AXLE CONNECTOR - FEMALE
F	90	409001	AXLE CONNECTOR- MALE
G	45	409002	CRANK ARM - LONG
H	45	409003	CRANK ARM - SHORT
I	45	409004	END CRANK - R.H.
J	45	409005	END CRANK - L.H.
K	7	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709164	DIVIDER ASSEMBLY
N	1	709165	DIVIDER ASSEMBLY
O	1	709166	ADJUST. BAR ASSY
P	132	409213	CHAFFER SLAT
Q	3	409214	FLAT SLAT ST
-	2	202191	BOLT - HEX
-	6	202310	BOLT - MACHINE HEX HD.
-	4	202510	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	1	214280	WASHER - STD. FLAT

PART NUMBER: 002567

REVISION I.D. :-

DESCRIPTION: GLEANER R55 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709163	REAR TUBE ASSY
B	1	709160	FRONT CHANNEL ASSY
C	1	709169	SIDE CHANNEL ASSY. - LH
D	1	709170	SIDE CHANNEL ASSY. - RH
E	66	409000	AXLE CONNECTOR - FEMALE
F	66	409001	AXLE CONNECTOR- MALE
G	33	409002	CRANK ARM - LONG
H	33	409003	CRANK ARM - SHORT
I	33	409004	END CRANK - R.H.
J	33	409005	END CRANK - L.H.
K	8	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709167	DIVIDER ASSEMBLY
N	1	709168	DIVIDER ASSEMBLY
O	1	709171	ADJUST. BAR ASSY
P	93	409215	SLAT - GATEWAY LT
Q	6	409216	FLAT SLAT LT
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	2	202191	BOLT - HEX
-	4	202510	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX LOCK
-	6	202310	BOLT - MACHINE HEX HD.

PART NUMBER: 002566

REVISION I.D. :-

DESCRIPTION: GLEANER R55 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709173	REAR TUBE ASSY
B	1	709172	FRONT TUBE ASSY
C	1	709174	SIDE CHANNEL ASSY - LH
D	1	709175	SIDE CHANNEL ASSY RH
E	80	409000	AXLE CONNECTOR - FEMALE
F	80	409001	AXLE CONNECTOR - MALE
G	40	409002	CRANK ARM - LONG
H	40	409003	CRANK ARM - SHORT
I	40	409004	END CRANK - R.H.
J	40	409005	END CRANK - L.H.
K	8	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709176	DIVIDER ASSEMBLY
N	1	709177	DIVIDER ASSEMBLY
O	1	709178	ADJUST. BAR ASSY
P	120	409217	SLAT - GATEWAY ST
Q	-	-	-
-	1	214280	WASHER - STD. FLAT
-	12	212189	NUT - HEX LOCK
-	12	202310	BOLT - MACHINE HEX HD.

PART NUMBER: 002568

REVISION I.D. :-

DESCRIPTION: GLEANER R55 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709163	REAR TUBE ASSY
B	1	709160	FRONT CHANNEL ASSY
C	1	709161	SIDE CHANNEL ASSY. - LH
D	1	709162	SIDE CHANNEL ASSY. - RH
E	90	409000	AXLE CONNECTOR - FEMALE
F	90	409001	AXLE CONNECTOR- MALE
G	45	409002	CRANK ARM - LONG
H	45	409003	CRANK ARM - SHORT
I	45	409004	END CRANK - R.H.
J	45	409005	END CRANK - L.H.
K	7	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709164	DIVIDER ASSEMBLY
N	1	709165	DIVIDER ASSEMBLY
O	1	709166	ADJUST. BAR ASSY
P	132	409215	SLAT - GATEWAY LT
Q	3	409214	FLAT SLAT ST
-	2	202191	BOLT - HEX
-	6	202310	BOLT - MACHINE HEX HD.
-	4	202510	BOLT - MACHINE HEX HD.
-	10	212189	NUT - HEX LOCK
-	2	214130	WASHER - HEL. SPRING LOCK
-	1	214280	WASHER - STD. FLAT



SERVICE PART LIST

PART NUMBER: 002569

REVISION I.D. : -

DESCRIPTION: GLEANER R55 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709173	REAR TUBE ASSY
B	1	709172	FRONT TUBE ASSY
C	1	709174	SIDE CHANNEL ASSY - LH
D	1	709175	SIDE CHANNEL ASSY RH
E	80	409000	AXLE CONNECTOR - FEMALE
F	80	409001	AXLE CONNECTOR - MALE
G	40	409002	CRANK ARM - LONG
H	40	409003	CRANK ARM - SHORT
I	40	409004	END CRANK - R.H.
J	40	409005	END CRANK - L.H.
K	8	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709176	DIVIDER ASSEMBLY
N	1	709177	DIVIDER ASSEMBLY
O	1	709178	ADJUST. BAR ASSY
P	120	409218	SLAT - GATEWAY LT
Q	3	409217	CHAFFER SLAT
-	1	214280	WASHER - STD. FLAT
-	12	212189	NUT - HEX LOCK
-	12	202310	BOLT - MACHINE HEX HD.

PART NUMBER: 002576

REVISION I.D. : B

DESCRIPTION: MASSEY 9690 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709213	REAR TUBE ASSEMBLY
B	1	709212	FRONT TUBE ASSEMBLY
C	1	709209	SIDE CHANNEL ASSY. - LH
D	1	709210	SIDE CHANNEL ASSY. - RH
E	92	409000	AXLE CONNECTOR - FEMALE
F	92	409001	AXLE CONNECTOR - MALE
G	46	409002	CRANK ARM - LONG
H	46	409003	CRANK ARM - SHORT
I	46	409004	END CRANK - R.H.
J	46	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709139	DIVIDER ASSEMBLY
N	1	709140	DIVIDER ASSEMBLY
O	1	709006	ADJUSTMENT BAR ASSY.
P	138	409310	SIEVE SLAT - ST
Q	-	-	-
-	3	409250	FILLER PIECE
-	2	202191	BOLT - HEX
-	2	214130	WSHR - HEL. SPRING LOCK
-	10	212189	NUT - HEX LOCK
-	1	214280	WASHER - STD. FLAT
-	10	202200	BOLT - MACHINE HEX HD.

PART NUMBER: 002575

REVISION I.D. : A

DESCRIPTION: MASSEY 9690 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709158	REAR TUBE ASSY
B	1	709159	FRONT TUBE ASSEMBLY
C	1	709130	SIDE CHANNEL ASSY LH
D	1	709131	SIDE CHANNEL ASSY RH
E	112	409000	AXLE CONNECTOR - FEMALE
F	112	409001	AXLE CONNECTOR - MALE
G	56	409002	CRANK ARM - LONG
H	56	409003	CRANK ARM - SHORT
I	56	409004	END CRANK - R.H.
J	56	409005	END CRANK - L.H.
K	10	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709132	DIVIDER ASSEMBLY
N	1	709133	DIVIDER ASSEMBLY
O	1	709134	ADJUST. BAR ASSY
P	165	409197	CHAFFER SLAT
Q	3	409198	FLAT SLAT - ST
-	3	409250	FILLER PIECE
-	2	202191	BOLT - HEX
-	2	214130	WASHER - HEL. SPRING LOCK
-	10	212189	NUT - HEX LOCK
-	1	214280	WASHER - STD. FLAT
-	10	202200	BOLT - MACHINE HEX HD.

PART NUMBER: 002577

REVISION I.D. : A

DESCRIPTION: MASSEY 9690 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709158	REAR TUBE ASSY
B	1	709159	FRONT TUBE ASSEMBLY
C	1	709143	SIDE CHANNEL ASSY LH
D	1	709144	SIDE CHANNEL ASSY RH
E	82	409000	AXLE CONNECTOR - FEMALE
F	82	409001	AXLE CONNECTOR - MALE
G	41	409002	CRANK ARM - LONG
H	41	409003	CRANK ARM - SHORT
I	41	409004	END CRANK - R.H.
J	41	409005	END CRANK - L.H.
K	10	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709142	DIVIDER ASSEMBLY
N	1	709150	DIVIDER ASSEMBLY
O	1	709145	ADJUST. BAR ASSY
P	117	409203	SIEVE SLAT - LT
Q	6	409204	FLAT SLAT - LT
-	3	409250	FILLER PIECE
-	2	202191	BOLT - HEX
-	2	214130	WASHER - HEL. SPRING LOCK
-	10	212189	NUT - HEX LOCK
-	1	214280	WASHER - STD. FLAT
-	10	202200	BOLT - MACHINE HEX HD.



SERVICE PART LIST

PART NUMBER: 002578

REVISION I.D. : **A**

DESCRIPTION: MASSEY 9690 CHAFFER

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709158	REAR TUBE ASSY
B	1	709159	FRONT TUBE ASSEMBLY
C	1	709130	SIDE CHANNEL ASSY LH
D	1	709131	SIDE CHANNEL ASSY RH
E	112	409000	AXLE CONNECTOR - FEMALE
F	112	409001	AXLE CONNECTOR - MALE
G	56	409002	CRANK ARM - LONG
H	56	409003	CRANK ARM - SHORT
I	56	409004	END CRANK - R.H.
J	56	409005	END CRANK - L.H.
K	10	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709132	DIVIDER ASSEMBLY
N	1	709133	DIVIDER ASSEMBLY
O	1	709134	ADJUST. BAR ASSY
P	165	409203	SIEVE SLAT - LT
Q	3	409198	FLAT SLAT - ST
-	3	409250	FILLER PIECE
-	2	202191	BOLT - HEX
-	2	214130	WASHER - HEL. SPRING LOCK
-	10	212189	NUT - HEX. LOCK
-	1	214280	WASHER - STD. FLAT
-	10	202200	BOLT - MACHINE HEX HD.

PART NUMBER: 002579

REVISION I.D. : **B**

DESCRIPTION: MASSEY 9690 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709213	REAR TUBE ASSEMBLY
B	1	709212	FRONT TUBE ASSEMBLY
C	1	709209	SIDE CHANNEL ASSY. - LH
D	1	709210	SIDE CHANNEL ASSY. - RH
E	112	409000	AXLE CONNECTOR - FEMALE
F	112	409001	AXLE CONNECTOR - MALE
G	56	409002	CRANK ARM - LONG
H	56	409003	CRANK ARM - SHORT
I	56	409004	END CRANK - R.H.
J	56	409005	END CRANK - L.H.
K	9	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709139	DIVIDER ASSEMBLY
N	1	709140	DIVIDER ASSEMBLY
O	1	709006	ADJUSTMENT BAR ASSY.
P	165	409311	CHAFFER SLAT - LT
Q	3	409310	SIEVE SLAT - ST
-	3	409250	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	10	212189	NUT - HEX. LOCK
-	10	202200	BOLT - MACHINE HEX HD.
-	2	202191	BOLT - HEX

PART NUMBER: 002592

REVISION I.D. : **A**

DESCRIPTION: JOHN DEERE 9600 & 9610 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709234	REAR MEMBER ASSY.
B	1	709238	FRONT NOSE ASSY.
C	1	709227	SIDE CHANNEL ASSY. - LH
D	1	709228	SIDE CHANNEL ASSY. - RH
E	66	409000	AXLE CONNECTOR
F	66	409001	AXLE CONNECTOR
G	33	409002	CRANK ARM - LONG
H	33	409003	CRANK ARM - SHORT
I	33	409004	END CRANK - R.H.
J	33	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709229	DIVIDER ASSEMBLY
N	1	709235	DIVIDER ASSEMBLY
O	1	709230	ADJUSTMENT BAR ASSY.
P	99	409282	SLAT - SIEVE
Q	-	-	-
-	3	409291	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	8	212189	NUT - HEX. LOCK
-	2	202670	BOLT - MACHINE HEX HD.
-	8	202130	BOLT - MACHINE HEX. HD.

PART NUMBER: 002593

REVISION I.D. : **A**

DESCRIPTION: JOHN DEERE 9600 & 9610 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709234	REAR MEMBER ASSY.
B	1	709238	FRONT NOSE ASSY.
C	1	709227	SIDE CHANNEL ASSY. - LH
D	1	709228	SIDE CHANNEL ASSY. - RH
E	66	409000	AXLE CONNECTOR
F	66	409001	AXLE CONNECTOR
G	33	409002	CRANK ARM - LONG
H	33	409003	CRANK ARM - SHORT
I	33	409004	END CRANK - R.H.
J	33	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709229	DIVIDER ASSEMBLY
N	1	709235	DIVIDER ASSEMBLY
O	1	709230	ADJUSTMENT BAR ASSY.
P	99	409284	SLAT - CHAFFER
Q	-	-	-
-	3	409291	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	8	212189	NUT - HEX. LOCK
-	2	202670	BOLT - MACHINE HEX HD.
-	8	202130	BOLT - MACHINE HEX. HD.



SERVICE PART LIST

PART NUMBER: 002596

REVISION I.D. : **A**

DESCRIPTION: JOHN DEERE 9600 & 9610 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709234	REAR MEMBER ASSY.
B	1	709238	FRONT NOSE ASSY.
C	1	709227	SIDE CHANNEL ASSY. - LH
D	1	709228	SIDE CHANNEL ASSY. - RH
E	66	409000	AXLE CONNECTOR
F	66	409001	AXLE CONNECTOR
G	33	409002	CRANK ARM - LONG
H	33	409003	CRANK ARM - SHORT
I	33	409004	END CRANK - R.H.
J	33	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709229	DIVIDER ASSEMBLY
N	1	709235	DIVIDER ASSEMBLY
O	1	709230	ADJUSTMENT BAR ASSY.
P	99	409282	SLAT - SIEVE
Q	-	-	-
-	3	409291	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	8	212189	NUT - HEX. LOCK
-	2	202670	BOLT - MACHINE HEX HD.
-	8	202130	BOLT - MACHINE HEX. HD.

PART NUMBER: 002666

REVISION I.D. : **A**

DESCRIPTION: DEERE 6600, 6601, 6602, 6620, 6621,
6622 SIEVE, PRIOR TO S/N 610700

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709527	REAR CHANNEL ASSY
B	1	709526	FRONT CHANNEL ASSY
C	1	709528	SIDE CHANNEL ASSY - LH
D	1	709529	SIDE CHANNEL ASSY - RH
E	64	409000	AXLE CONNECTOR - FEMALE
F	64	409001	AXLE CONNECTOR - MALE
G	32	409002	CRANK ARM - LONG
H	32	409003	CRANK ARM - SHORT
I	32	409004	END CRANK - R.H.
J	32	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709530	DIVIDER ASSEMBLY
N	1	709531	DIVIDER ASSEMBLY
O	1	709382	ADJUSTMENT BAR ASSY.
P	96	409708	SIEVE SLAT
Q	-	-	-
-	3	409252	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	12	212189	NUT - HEX. LOCK
-	12	202130	BOLT - MACHINE HEX. HD.

PART NUMBER: 002599

REVISION I.D. : **A**

DESCRIPTION: JOHN DEERE 9600 & 9610 SIEVE

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709234	REAR MEMBER ASSY.
B	1	709238	FRONT NOSE ASSY.
C	1	709227	SIDE CHANNEL ASSY. - LH
D	1	709228	SIDE CHANNEL ASSY. - RH
E	66	409000	AXLE CONNECTOR
F	66	409001	AXLE CONNECTOR
G	33	409002	CRANK ARM - LONG
H	33	409003	CRANK ARM - SHORT
I	33	409004	END CRANK - R.H.
J	33	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709229	DIVIDER ASSEMBLY
N	1	709235	DIVIDER ASSEMBLY
O	1	709230	ADJUSTMENT BAR ASSY.
P	99	409284	SLAT - CHAFFER
Q	-	-	-
-	3	409291	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	2	214130	WASHER - HEL. SPRING LOCK
-	8	212189	NUT - HEX. LOCK
-	2	202670	BOLT - MACHINE HEX HD.
-	8	202130	BOLT - MACHINE HEX. HD.

PART NUMBER: 002669

REVISION I.D. : **A**

DESCRIPTION: DEERE 6600, 6601, 6602, 6620, 6621,
6622 SIEVE, PRIOR TO S/N 610700

ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	709527	REAR CHANNEL ASSY
B	1	709526	FRONT CHANNEL ASSY
C	1	709528	SIDE CHANNEL ASSY - LH
D	1	709529	SIDE CHANNEL ASSY - RH
E	64	409000	AXLE CONNECTOR - FEMALE
F	64	409001	AXLE CONNECTOR - MALE
G	32	409002	CRANK ARM - LONG
H	32	409003	CRANK ARM - SHORT
I	32	409004	END CRANK - R.H.
J	32	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709530	DIVIDER ASSEMBLY
N	1	709531	DIVIDER ASSEMBLY
O	1	709382	ADJUSTMENT BAR ASSY.
P	93	409073	SLAT - GATEWAY LT
Q	3	409708	SIEVE SLAT
-	3	409252	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	12	212189	NUT - HEX. LOCK
-	12	202130	BOLT - MACHINE HEX. HD.



SERVICE PART LIST

PART NUMBER: 002681

REVISION I.D. : -

DESCRIPTION: JOHN DEERE 6620 TITAN II SIEVE

PART NUMBER: 002684

REVISION I.D. : -

DESCRIPTION: JOHN DEERE 6620 TITAN II SIEVE

<u>ITEM</u>	<u>QTY.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
A	1	709534	REAR TUBE ASSEMBLY
B	1	709533	FRONT TUBE ASSEMBLY
C	1	709455	SIDE CHANNEL ASSY - LH
D	1	709456	SIDE CHANNEL ASSY - RH
E	72	409000	AXLE CONNECTOR - FEMALE
F	72	409001	AXLE CONNECTOR - MALE
G	36	409002	CRANK ARM - LONG
H	36	409003	CRANK ARM - SHORT
I	36	409004	END CRANK - R.H.
J	36	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709457	DIVIDER ASSEMBLY
N	1	709458	DIVIDER ASSEMBLY
O	1	709390	ADJUSTMENT BAR ASSY.
P	108	409708	SIEVE SLAT
Q	-	-	-
-	3	409252	FILLER PIECE
-	1	214280	WASHER - STD. FLAT
-	12	212189	NUT - HEX. LOCK
-	12	202510	BOLT - MACHINE HEX HD.

<u>ITEM</u>	<u>QTY.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
A	1	709534	REAR TUBE ASSEMBLY
B	1	709533	FRONT TUBE ASSEMBLY
C	1	709455	SIDE CHANNEL ASSY - LH
D	1	709456	SIDE CHANNEL ASSY - RH
E	72	409000	AXLE CONNECTOR - FEMALE
F	72	409001	AXLE CONNECTOR - MALE
G	36	409002	CRANK ARM - LONG
H	36	409003	CRANK ARM - SHORT
I	36	409004	END CRANK - R.H.
J	36	409005	END CRANK - L.H.
K	6	212366	PUSHNUT - .250 STUD DIA.
L	1	222040	SNAP RING
M	1	709457	DIVIDER ASSEMBLY
N	1	709458	DIVIDER ASSEMBLY
O	1	709390	ADJUSTMENT BAR ASSY.
P	105	409073	SLAT - GATEWAY LT
Q	3	409708	SIEVE SLAT
-	12	202510	BOLT - MACHINE HEX HD.
-	12	212189	NUT - HEX. LOCK
-	1	214280	WASHER - STD. FLAT
-	3	409252	FILLER PIECE

HCC, inc.
1501 1ST Avenue – Mendota, Illinois 61342
(815) 539-9371 Fax (815) 539-3135
WARRANTY REGISTRATION

Delivery Date _____ Ultimate User _____

Address _____

City, State (Province) _____ Zip/Postal Code _____

Country _____ Telephone (____) _____

Dealer/Distributor Name _____

Dealer/Distributor Customer Number _____ Telephone (____) _____

Address _____

City, State (Province) _____ Zip/Postal Code _____

Country _____

To be completed by DEALER / DISTRIBUTOR or ULTIMATE USER:

Please place an (X) in front of the product or products you are submitting this Warranty Registration form for.

- _____ Orbit Reel _____ Product kit number
- _____ Gateway Sieve or chaffer _____ Product frame number
- _____ Reel
- _____ Other / List _____

Please make a copy of this WARRANTY REGISTRATION form for your records and return the original to:

**Marketing & Sales Manager
HCC, Inc.
1501 1ST Avenue
Mendota, Illinois 61342 USA**

Form must be completed and returned to HCC, Inc. within 30 days from receipt of delivery or warranty may become void.

HCC, inc.
1501 1st Avenue – Mendota, Illinois 61342
(815) 539-9371 Fax (815) 539-3135
LIMITED WARRANTY

HCC, inc. warrants each new HCC, inc. product to be free from defects in material and workmanship. This warranty is applicable only for the normal service life expectancy of the product or components, not to exceed 12 consecutive months from the date of delivery of the new HCC, inc. product to the original purchaser.

Genuine HCC, inc. replacement parts and components will be warranted for 90 days from date of purchase, or the remainder of the original equipment warranty period, whichever is longer. There is no warranty for tines.

Under no circumstances will it cover any merchandise or components thereof, which, in the opinion of the company, has been subjected to misuse, unauthorized modifications, alteration, an accident, or if repairs have been made with parts other than those obtainable through HCC, inc.

Our obligation under this warranty shall be limited to repairing or replacing, free of charge to the original purchaser, any part that, in our judgment, shall show evidence of such defect, provided further that such part shall be returned within thirty (30) days from date of failure to HCC, inc., routed through the dealer and distributor from whom the purchase was made, transportation charges prepaid.

This warranty shall not be interpreted to render HCC, inc. liable for injury or damages of any kind or nature to person or property. This warranty does not extend to the loss of crops, loss because of delay in harvesting, or any expense or loss incurred for labor, substitute machinery, rental, or for any other reason.

Except as set forth above, **HCC, inc. shall have no obligation or liability of any kind on account of any of its equipment and shall not be liable for special or consequential damages. HCC, inc. makes no other warranty, expressed or implied, and specifically, HCC, inc. disclaims any implied warranty of merchantability or fitness for a particular purpose. Some states or provinces do not permit limitations or exclusions of implied warranties or incidental or consequential damages, so the limitations or exclusion in this warranty may not apply.**

This warranty is subject to any existing conditions of supply which may directly affect our ability to obtain materials or manufacture replacement parts.

HCC, inc. reserves the right to make improvements in design or changes in specifications at any time, without incurring any obligation to owners of units previously sold.

No one is authorized to alter, modify, or enlarge this warranty nor the exclusion, limitations, and reservations.

Effective with products delivered to original user on or after January 1, 2006